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85 Jetson Lane • Central Islip • NY 11722 • 516.935.4000

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SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
U.S. OSHA Hazard Communication Standard (HCS), 29CFR 1910.1200

Revision date 13-Jan-2025

Revision Number 2

1. Identification

Product identifier

Product Name CITRICUT GEL

Other means of identification

Product Code(s) PC2299 SERIES

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Restricted to professional users

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Universal Photonics, Inc.
85 Jetson Lane
Central Islip, NY 11722

Emergency telephone number

Emergency Telephone Verisk 3E™: ACCT # 3665 Access Code: 333748
Domestic: 1-866-519-4752
International: +1-760-602-8700

2. Hazard(s) identification

Classification

Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 1B

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Danger

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Hazard statements

Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause cancer.



Appearance gel

Physical state Liquid

Odor No information available

Precautionary Statements - Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dusts or mists. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Precautionary Statements - Storage

Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Other information

Harmful to aquatic life

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No	Weight-%
D-Limonene	5989-27-5	0 - 10%
Trisodium Nitrilotriacetate	5064-31-3	0 - 10%
Trade secret	Trade secret	0 - 10%



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Trade secret	Trade secret	0 - 10%
Trade secret	Trade secret	0 - 10%
Trade secret	Trade secret	0 - 10%

4. First-aid measures

Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical advice/attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical advice/attention. May cause an allergic skin reaction.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms	Burning sensation. Itching. Rashes. Hives.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. May cause sensitization in susceptible persons. Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the
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	surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors. Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Attention! Corrosive material. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
Other information	Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Keep out of the reach of children. Store away from other materials.
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8. Exposure controls/personal protection

Control parameters



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Exposure Limits

The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Trade secret	Ceiling: 2 mg/m ³	(vacated) Ceiling: 2 mg/m ³	Ceiling: 2 mg/m ³
Trade secret	TWA: 1 mg/m ³ inhalable fraction and vapor S*	(vacated) TWA: 3 ppm (vacated) TWA: 15 mg/m ³	TWA: 3 ppm TWA: 15 mg/m ³

Appropriate engineering controls

Engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles. Face protection shield.

Hand protection

Wear suitable gloves. Impervious gloves.

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.

Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations

Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	gel
Color	orange
Odor	No information available
Odor threshold	No information available

Property	Values	Remarks • Method
pH	11.8 - 12.4	
Melting point / freezing point	0 °C / 32 °F	
Boiling point / boiling range	100 °C / 212 °F	
Flash point	No data available	None known
Evaporation rate	No data available	None known



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Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.02	
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Exposure to air or moisture over prolonged periods.
Incompatible materials	Acids. Bases. Oxidizing agent.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation

Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and



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increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal.

Eye contact

Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.

Skin contact

Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Ingestion

Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms

Redness. Burning. May cause blindness. Coughing and/ or wheezing. Itching. Rashes. Hives.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	22,611.80 mg/kg
ATEmix (dermal)	64,405.30 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-dust/mist)	99,999.00 mg/l
ATEmix (inhalation-vapor)	99,999.00 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
D-Limonene 5989-27-5	= 5200 mg/kg (Rat) = 4400 mg/kg (Rat)	> 5 g/kg (Rabbit)	-
Trisodium Nitrilotriacetate 5064-31-3	= 1100 mg/kg (Rat)	-	> 5 mg/L (Rat) 4 h
Trade secret	= 284 mg/kg (Rat)	-	-
Trade secret	= 1267 mg/kg (Rat)	-	-
Trade secret	= 1476 mg/kg (Rat)	> 7940 mg/kg (Rabbit)	> 8.2 mg/L (Rat) 6 h
Trade secret	= 780 mg/kg (Rat)	= 11.9 mL/kg (Rabbit)	-



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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Causes burns.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Risk of serious damage to eyes. Causes burns.
Respiratory or skin sensitization	May cause sensitization by skin contact.
Germ cell mutagenicity	No information available.
Carcinogenicity	Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
D-Limonene 5989-27-5	-	Group 3	-	X
Trisodium Nitrilotriacetate 5064-31-3	-	Group 2B	-	X
Trade secret	-	Group 2A	-	X
Trade secret	A3	Group 2B	-	X

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 2A - Probably Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Target organ effects	Respiratory system, Eyes, Skin.
Aspiration hazard	No information available.
Other adverse effects	No information available.
Interactive effects	No information available.

12. Ecological information

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Ecotoxicity

Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
D-Limonene 5989-27-5	-	LC50: 0.619 - 0.796mg/L (96h, Pimephales promelas) LC50: ≈35mg/L (96h, Oncorhynchus mykiss)	-	-
Trisodium Nitrilotriacetate 5064-31-3	-	LC50: 93 - 170mg/L (96h, Pimephales promelas) LC50: 175 - 225mg/L (96h, Lepomis macrochirus) LC50: ≈252mg/L (96h, Lepomis macrochirus) LC50: ≈470mg/L (96h, Pimephales promelas) LC50: 560 - 1000mg/L (96h, Oryzias latipes) LC50: 72 - 133mg/L (96h, Oncorhynchus mykiss) LC50: 560 - 1000mg/L (96h, Poecilia reticulata) LC50: ≈114mg/L (96h, Pimephales promelas)	-	LC50: 560 - 1000mg/L (48h, Daphnia magna)
Trade secret	-	LC50: ≈2000mg/L (96h, Lepomis macrochirus) LC50: 994.4 - 1107mg/L (96h, Oncorhynchus mykiss)	-	-
Trade secret	EC50: ≈0.3mg/L (96h, Pseudokirchneriella subcapitata)	LC50: 0.3 - 1.1mg/L (96h, Oncorhynchus mykiss) LC50: ≈3.8mg/L (96h, Lepomis macrochirus)	-	EC50: 1.9 - 5.1mg/L (48h, Daphnia magna)
Trade secret	EC50: ≈7.8mg/L (72h, Desmodesmus subspicatus) EC50: 2.1 - 2.3mg/L (96h, Pseudokirchneriella subcapitata)	LC50: 4460 - 4980mg/L (96h, Pimephales promelas) LC50: 1200 - 1580mg/L (96h, Pimephales promelas) LC50: 600 - 1000mg/L (96h, Lepomis macrochirus)	-	EC50: ≈55mg/L (48h, Daphnia magna)

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
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D-Limonene 5989-27-5	4.38
Trade secret	0.65 0.83
Trade secret	-3.8
Trade secret	-0.46
Trade secret	-2.46

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
D-Limonene 5989-27-5	Toxic
Trade secret	Toxic Corrosive
Trade secret	Toxic Ignitable Reactive

14. Transport information

DOT Not regulated

TDG Not regulated

MEX Not regulated

ICAO (air) Not regulated

IATA Not regulated



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IMDG Not regulated

RID Not regulated

ADR Not regulated

ADN Not regulated

15. Regulatory information

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Complies
KECL	Does not comply
PICCS	Does not comply
AICS	Does not comply

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Trade secret -	1.0
Trade secret -	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous
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	Quantities			Substances
Trade secret	1000 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Trade secret	1000 lb	-
Trade secret	100 lb	-

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
Trade secret -	Carcinogen

U.S. State Right-to-Know Regulations

US State Regulations

This product does not contain any substances regulated by state right-to-know regulations

US State Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Trisodium Nitrotriacetate 5064-31-3	-	X	-
Trade secret	X	X	X
Trade secret	X	X	X
Trade secret	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA

Health hazards 3

Flammability 0

Instability 0

Physical and chemical
properties -

HMIS

Chronic Hazard Star Legend

Health hazards 3 *

Flammability 0

Physical hazards 0

Personal protection X

* = Chronic Health Hazard



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Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

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Revision Note No information available.

Disclaimer

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End of Safety Data Sheet